



HYRCANIAN FORESTS SIAHMAZGY

SINCE 1994



Alpaci[®]
*Savor The
love*



At Alpaci Tea, quality transcends aspiration-it is a scientifically validated promise to our consumers.

our multilayer quality assurance system ensures every cup delivers: uncompromising flavor integrity/exceptional aromatic profiles/absolute safety and purity cutting-edge quality control our advanced quality control laboratory monitors every production phase-from harvest to packaging-through.

ANALYTICAL PRECISION

State-of-the-art testing for:

- Moisture content
- Caffeine levels
- Pesticide residues (non-detectable thresholds)
- Heavy metal contaminants
- GC-MS/HPLC technology for aromatic compound verification

SENSORY EXCELLENCE

Certified tea sommeliers evaluate:

- Flavor balance
- Fragrance complexity
- Visual characteristics (leaf integrity, liquor color)

GLOBAL COMPLIANCE

Certified under:

- ISO 9001 (Quality Management)
- ISO 22000 (Food Safety)
- GMP (Good Manufacturing Practices)

THE ALPACI QUALITY PHILOSOPHY

We enforce these rigorous standards because:

- Consumer well-being is non-negotiable
- True quality begins with soil science and ends with sensory science
- Every batch must honor our legacy of excellence

"FROM EARTH TO CUP—PERFECTION ENGINEERED."



Savor The Love

PURE GREEN, PURE CALM



A close-up photograph of tea leaves, likely Camellia sinensis, covered in fine water droplets. The leaves are a vibrant green and are set against a dark, almost black background. The lighting highlights the texture of the leaves and the glistening droplets. The composition is framed by white, wavy, organic lines that separate the text from the background.

BLACK TEA

SPECIAL PURE TEA BY ALPACI BRAND

HYRCANIAN
FORESTS
SIAHMAZGY
SINCE 1994



Alpaci Tea, Nature's Gift for Health & Well-Being

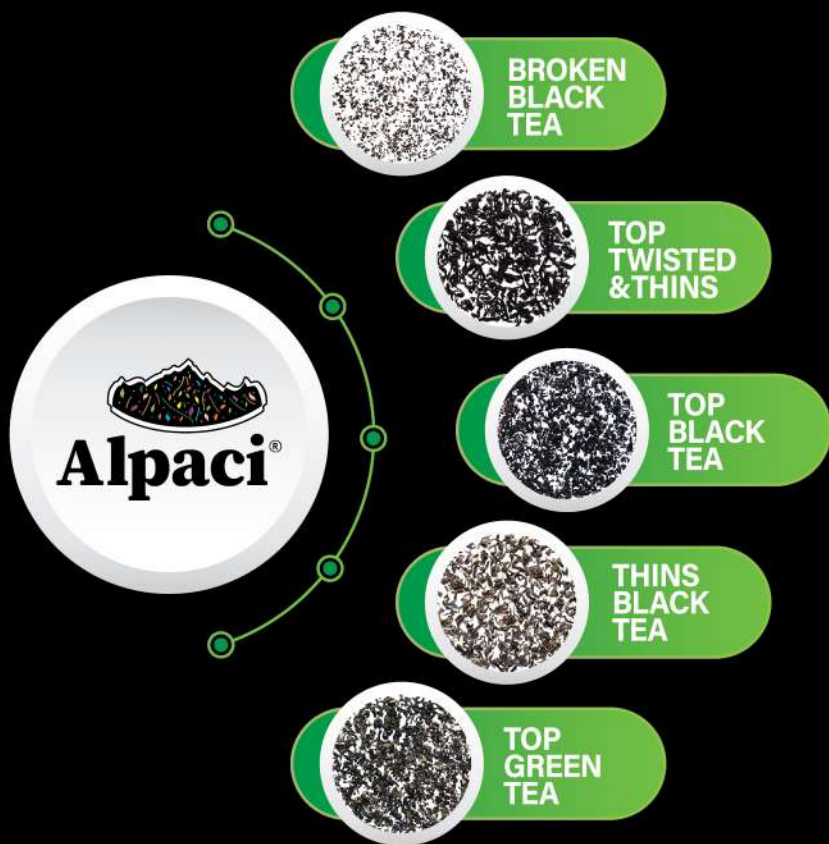
Alpaci Tea embodies the purest essence of nature %100 organic, and entirely free from artificial colors, flavors, or chemical additives. With its bold, distinguished taste, Alpaci Tea captures the authentic character of premium Iranian tea, distinguished by an elevated theaflavin to tannin ratio that reflects its exceptional quality.

Our prized tea gardens flourish in the misty highlands of the ancient Hyrcanian forests, where young, tender leaves are nurtured solely by natural rainfall and morning dew untouched by human intervention.

Enriched with potent catechins, polysaccharides, antioxidant proteins, and antibacterial and anti-carcinogenic compounds, Alpaci Tea offers a harmonious synergy of flavor and health benefits. It is the abundance and purity of these elements that set Alpaci Tea apart, transforming it from a mere beverage into a celebration of nature's finest gifts.

SPECIAL PURE TEA BY ALPACI BRAND

ALPACI TEA **SPECS**



PRODUCT CODES

EX: POUCH PACK OF 450GR TOP BROKEN BLACK TEA : BOP

WEIGHT	CODE
450-300 gr	R
2 kg	2
5 kg	5
10 kg	10

PACKAGING	COD
POUCH	P
CASSETTE	C
BULK	B
INDERBORD	I

P: POUCH
C: CASSETTE
B: BULK
I: INDERBORD

PACKAGING	CODE
THIN	O.P
TWISTED THIN	F.O.P
TOP BROKEN	F.B.O.P
TOP RICH	T.F.B.O.P.F
BROKEN	B.O.P

VARIETY	COD
BLACK TEA	N
GREEN TEA	V

R: RETAIL
N: NOIR
V: VERT
B: BROKEN

FLAVOR PROFILING & PRIVATE LABELING

Original Taste, Traditional Methods ALPACI'S tea is cultivated in high altitude mountain regions with limited sunlight exposure.

THIS UNIQUE TERROIR RESULTS IN LEAVES THAT ARE:

- Naturally richer in amino acids
- Distinctly umami (savory) in flavor
- More complex than teas from other Iranian growing regions

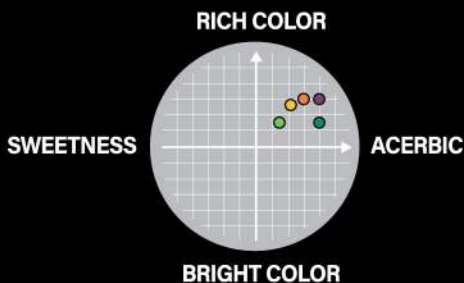
TAILORED TEA SELECTION

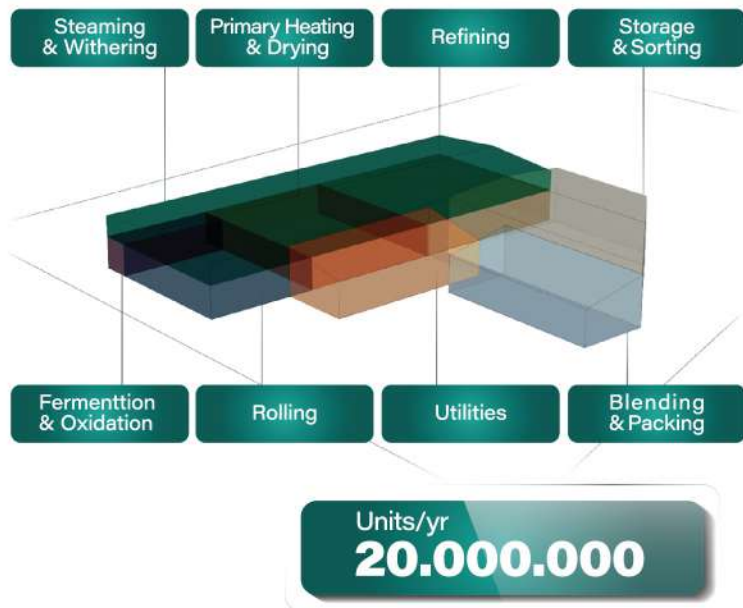
ALPACI'S DIVERSE PRODUCT RANGE OFFERS:

- Custom-crafted blends to suit every palate
- Flexible options for personal or commercial preferences
- Exceptional quality across all flavor profiles

AVAILABLE PRODUCTS (SEE BELOW FOR ORDERING)

POUCH PACKS	CASSETTE PACKS	TEA VARIETY
●	●	TFBOPF
●	●	FBOP
●	●	BOP
●	●	FOP
●	●	OP
●	●	VTFBOP
●	●	VOP





SIAHMAZGY TEA FACTORIES

Established in 1994, Siahmazgy Tea Factories spans over 17,000 square meters of industrial land, nestled amidst 150 hectares of premium tea gardens adjacent to the lush Hyrcanian forests of Gilan, Iran. With over 26 years of expertise, we specialize in supplying high-quality black tea to VIP clients and premium local tea brands. Our commitment to innovation is driving the continuous modernization of our black and green tea production lines. This effort is supported by a dedicated team of highly-educated Persian R&D specialists. Through our distinguished brand, ALPACI®, we offer a diverse range of natural and organic tea blends, crafted using advanced blending techniques and technology.

OUR PRODUCT PORTFOLIO INCLUDES:

• **Black Tea** • **Green Tea** • **Blended Tea** • **Scented Tea**

Available in a variety of packaging options, our state of the art sorting and packaging facilities boast an estimated annual production capacity of 20 million units across multiple formats.



Savor The Love



MODERN BLACK TEA PRODUCTION: Quality Through Innovation. By employing advanced processing methods, today's black tea manufacturers consistently deliver premium products. These teas retain beneficial polyphenol compounds naturally present in tea leaves, **Offering:** Rich antioxidants, Natural antibacterial properties, Optimal caffeine content. This combination of science and tradition ensures a product that satisfies both taste and wellness demands.

3722'03°"N

4924'17°"E



WE use meticulously selected leaves from the *Camellia sinensis* plant the same source used for both black and green teas.

Through precise and careful processing, **WE ENSURE EACH BATCH DELIVERS:** Exceptional taste, Rich aroma, Optimal health benefits. This dedication to quality transforms nature's finest leaves into a truly remarkable tea experience.



Alpaci Elevating Iran's FMCG Sector, **Alpaci** plays a pivotal role in Iran's Fast Moving Consumer Goods (**FMCG**) sector, with integrated capabilities spanning from production to market representation. Today, we specialize in Iranian Orthodox Tea, delivering premium

- **Quality products:** Sourced directly from the pristine Hyrcanian Forests, Processed at our state of the art Siahmazgy Tea Factories. Our Orthodox tea is meticulously developed through collaboration
- **Between:** Quality Control experts, Production specialists, Research & Development teams. This synergy ensures a product perfectly tailored to the Persian palate, combining tradition with innovation.



UNIQUE CHARACTERISTICS OF ALPACI TEA GARDENS IN THE HYRCANIAN FORESTS.

Pristine Natural Ecosystem: The Hyrcanian forests a UNESCO listed natural heritage site and one of Earth's oldest forests boast exceptional biodiversity. This untouched ecosystem enables tea cultivation without chemical intervention, as the naturally balanced flora and fauna promote sustainable growth.

Ideal Humid Climate: The region's consistent rainfall (particularly in spring and autumn) ensures: Optimal soil moisture for tea plants
Natural enrichment of minerals and organic matter
Robust, healthy tea leaf development. This microclimate, unique to the Caspian region, contributes directly to the superior quality and distinctive flavor profile of Alpaci teas.

Alpaci®

Mineral Rich Soil: The Hyrcanian forests possess uniquely fertile soil, characterized by: Optimal nutrient composition for vigorous tea plant growth Distinct mineral profiles that impart an unparalleled flavor signature to Alpaci teas This exceptional terroir creates a flavor complexity unmatched in other growing regions.



A SIP OF CALM, A SIP OF LOVE

Environmental Stewardship: Alpaci is committed to sustainable cultivation practices that: Actively protect the biodiversity of Hyrcanian forests (a UNESCO World Heritage Site) Utilize zero harm agricultural techniques to maintain ecosystem balance Continuously improve product quality while enhancing forest conservation Through these efforts, Alpaci ensures each harvest benefits both consumers and the environment.



Special Pure tea By Alpaci Brand

ORDER REGISTRATION CODE

SIAHMAZGY BLACK TEA

Pouch packs
Cassette packs

SIAHMAZGY GREEN TEA

Cassette packs

FLAVORED TEA
Inderboard Packs

SIAHMAZGY BLACK TEA
Composite Packs (Bulk)

Flavor Profiling & Private Labeling



SPECIAL PURE TEA BY ALPACI BRAND

%100 CHEMICAL FREE CULTIVATION: ALPACI TEA GARDENS EMPLOY STRICTLY ORGANIC FARMING METHODS, ENSURING:

- No chemical fertilizers or synthetic pesticides are used at any growth stage.
- Natural cultivation techniques that preserve soil integrity and plant vitality.
- Healthier tea products without compromising premium quality This commitment to purity guarantees a truly organic tea experience for discerning consumers.

UNIQUE TERROIR OF THE HYRCANIAN FORESTS: NESTLED IN THE HEART OF UNESCO LISTED HYRCANIAN FORESTS, OUR TEA BENEFITS FROM:

- A distinct microclimate that creates unparalleled flavor complexity.
- Pristine ecosystem synergy between soil, flora, and climate.
- Dual commitment to exceptional quality and environmental stewardship By harmonizing with this ancient forest. ecosystem, **Alpaci achieves:**
 - Signature flavor profiles found nowhere else.
 - Sustainable production that protects biodiversity.
 - Natural resource preservation for future generations.

SPECIAL PURE TEA BY ALPACI BRAND

T.F.B.O.P.F

(Tippy Golden Flowery Broken Orange Pekoe)

(Finest, Gassy)



Super Delicious

Code: PRNTFBOPF Pouch Packs

SPECIAL PURE TEA BY ALPACI BRAND

F.B.O.P

(Flowery Broken Orange Pekoe)

(Natural sweetness , Aromatic)



Super Delicious

Code: PRNFBOP

Pouch Packs

SPECIAL PURE TEA BY ALPACI BRAND

F.O.P

(Flowery Orange Pekoe)

(Mild, Sweet)



Super Delicious

Code: PRNFOP

Pouch Packs

SPECIAL PURE TEA BY ALPACI BRAND

O.P

(Orange Pekoe)
(Smooth, Sweeter)



Super Delicious

Code: PRNOP

Pouch Packs

SPECIAL PURE TEA BY ALPACI BRAND

B.O.P

(Broken Orange Pekoe)

(Classic, Balance)



Super Delicious

Code: PRNBOP

Pouch Packs



HYRCANIAN
FORESTS SIAHMAZGY
SINCE 1994

A top-down photograph of a cup of tea on a textured, light-colored fabric surface. The cup is white with a blue rim and is filled with a dark, reddish-brown liquid. Surrounding the cup are various aromatic ingredients: a wooden spoon filled with dark, twisted tea leaves; several dark, elongated, dried ingredients (possibly cardamom pods or similar); a piece of cinnamon bark; a small pile of green and red berries; and a piece of dried, crumbled material. The overall composition is artistic and emphasizes natural ingredients.

a sip of calm, a sip of LOVE
Naturally Aromatic Tea

BLACK TEA

(With Cinnamon & Cardamom)



Naturally Aromatic Tea

Pouch Packs

**Net Weight
350 g**

BLACK TEA

(With Cinnamon)



Naturally Aromatic Tea

Pouch Packs

Net Weight
350 g

BLACK TEA

(With Cinnamon & Chicory Root)



Naturally Aromatic Tea

Pouch Packs

**Net Weight
350 g**

BLACK TEA

(With ginger & damask rose)



Naturally Aromatic Tea

Pouch Packs

**Net Weight
350 g**



ALPACI

— PREMIUM BLACK TEA —

HYRCANIAN FOREST RESERVE



BLACK TEA

(WITH GINGER & DAMASK ROSE)
naturally aromatic tea



F.B.O.P Black Tea

Inderboard

**Net Weight
300 g**

BLACK TEA

(With Cinnamon)
naturally aromatic tea



F.B.O.P Black Tea

Inderboard

**Net Weight
250 g**

BLACK TEA

(With Cinnamon & Cardamom)
naturally aromatic tea



F.B.O.P Black Tea

Inderboard

**Net Weight
250 g**

Alpaci®

Naturally Aromatic Tea

Black Tea with Cinnamon
& Chicory Root

A central image showing a white teacup filled with a vibrant orange-red tea, sitting on a white saucer. The cup is surrounded by lush green tea leaves and several purple flowers. In the foreground, three cinnamon sticks are tied together with a piece of twine. The background is a soft-focus green field under a blue sky.

A circular seal with the text "Seal of the Natural Food Alliance" around the perimeter. In the center, it says "Natural" in a stylized font, with "Food Alliance" written below it.

Savor The
Love

Net Weight
250 gr

PREMIUM QUALITY TEA PRODUCT

Black Tea with Cinnamon & Chicory Root

Alpaci's Black Tea is 100% pure, free from additives, artificial colors or essences. Derived from the finest tea tree leaves for a authentic experience. Blended with natural cinnamon bark and Chicory Root - no artificial flavors.

Storage Conditions

Store in a cool, dry place, away from strong odors and direct sunlight.

Brewing Method

Add 2-3 teaspoon of tea leaves to the teapot. Pour boiling water over the leaves. Steep over robust heat for 3-5 minutes.

An infographic showing four tea types in small cups: 'White', 'Green', 'Black', and 'Herbal'. Below each cup is a number indicating steeping time: 5, 3, 3, and 5 respectively.

WICHITA PRESTES DE TEA IS A PRODUCT OF EXHIBITION COMPANY

SAMBAZATO TEA LTD. 2014

Made in India, sourced from organic certified tea
Bag no: 1011 © 2014 EXHIBITION

FOOD INDUSTRY GROUP

Factory Address: Samba, Dist. Anantnag, Jammu & Kashmir, India.

Factory Phone: +91-9454531100

Head Office: Samba, Jammu, India. Phone: +91-9454531100

Product Code: 10110101

© 2014 EXHIBITION | @sambazato | @alpaci

A logo for the Natural Food Alliance, featuring a stylized leaf and the text "Natural Food Alliance".

A standard 1D barcode with the number 8 602219 100004 printed below it.

Net Weight
250 g



Alpaci[®]
*Savor The
love*





10-15 min

Alpaci Tea, the Pure Taste of Iranian Love

Green tea

Natural Aromatic Tea



ALPACI



Savor The Love
SPECIAL PURE TEA BY ALPACI BRAND

PREMIUM TEA



PREMIUM QUALITY PREMIUM TEA

Premium Pure Quality Tea

Alpaci Tea is made from the finest tea leaves and is known for its unique flavor and health benefits. It is a natural product and does not contain any artificial flavors or preservatives. It is a healthy drink for all ages and can be enjoyed at any time of the day.

Storage Conditions:

Store in a cool, dry place away from direct sunlight and strong odors. Keep the container tightly sealed after each use.

Brewing Instructions:

Boil 1 cup of water and add 1 teaspoon of tea leaves. Steep for 3-5 minutes. Strain and serve hot or cold. Add honey or lemon if desired.

Net Weight:

100g (3.5 oz)

PRODUCED IN INDIA
A PRODUCT OF ALPACI TEA COMPANY

Country of Origin:

India

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Alpaci Tea Company is a leading manufacturer and exporter of premium quality tea products. We are committed to providing the best quality tea products to our customers.

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BLACK TEA

(WITH FRUIT & HERBAL PIECES)
naturally aromatic tea



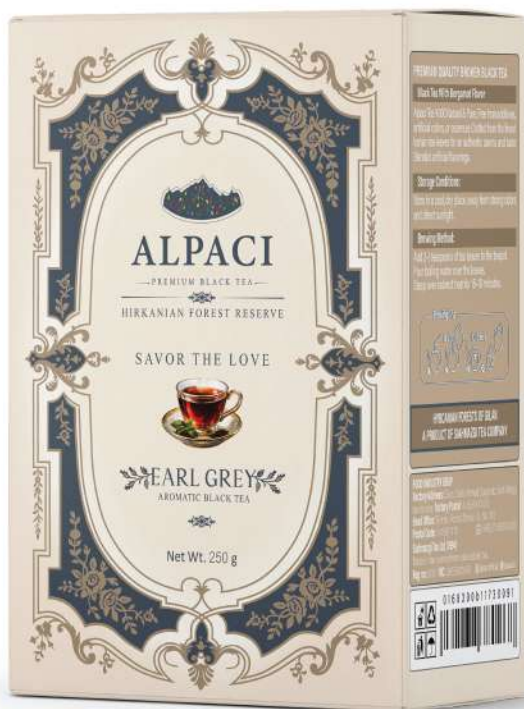
F.B.O.P Black Tea

Inderboard

**Net Weight
300 g**

BLACK TEA

AROMATIC
with bergamot flavor



Premium Quality Broken Black Tea

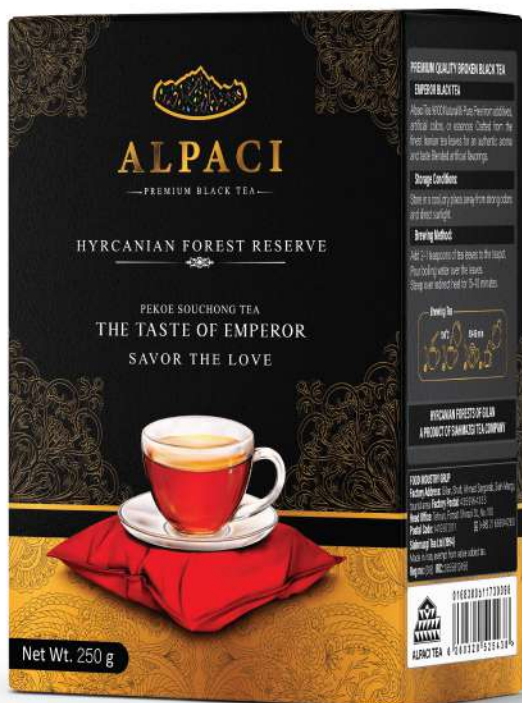
Inderboard

Net Weight
300 g

BLACK TEA

PEKON SOUCHONG TEA

the taste of emperor



Premium Quality Broken Black Tea

Inderboard

Net Weight
300 g

BLACK TEA

(WITH CARDAMOM)
naturally aromatic tea



F.B.O.P Black Tea

Inderboard

**Net Weight
300 g**

BLACK TEA

(WITH APPLE & CINNAMON SPICE)
naturally aromatic tea



F.B.O.P Black Tea

Inderboard

Net Weight
300 g

KARAK TEA

(CARDAMOM)
naturally aromatic tea



KARAK TEA POWDER

Inderboard

**Net Weight
250 g**

KARAK TEA

(GINGER)
naturally aromatic tea



KARAK TEA POWDER

Inderboard

**Net Weight
250 g**

KARAK TEA

(SAFFRON)
naturally aromatic tea



KARAK TEA POWDER

Inderboard

**Net Weight
250 g**

MATCHA TEA

(PURE MATCHA GREEN TEA POWDER)
from tea leaves to matcha powder



MATCHA TEA POWDER

Inderboard

Net Weight
250 g

SAVOR THE LOVE

BLACK TEA SAFFRON

WE ARE
CREATIVE



NATURAL AROMATIC TEA

NET WEIGHT: 300 GR/10.58 OZ



10-15 min



HYRCANIAN FORESTS SIAHMAZGY

SINCE 1994




Alpaci®

BLACK TEA

(Finest, Tannic)




Alpaci®

T.F.B.O.P.F.

Cassette

**Net Weight
300 g**

TOP DENSE & BROKENS

(Natural Sweetness , Aromatic)




Alpaci®

F.B.O.P

Cassette

**Net Weight
300 g**

BROKEN BLACK TEA

(Classic, Balance)



Alpaci®

B.O.P

Cassette

**Net Weight
300 g**

GREEN TEA

(Very Fine Orange Pekoe)
(Delicate, Floral, and Slightly Muscatel)




Alpaci®

V.F.O.P

Cassette

Net Weight
300 g

GREEN TEA

(Very Tippy Flowery Broken Orange Pekoe Finest)

(High-Quality Broken-Leaf Tea With an
Abundance of Golden Tips)




Alpaci®

V.T.F.B.O.P.F

Cassette

Net Weight
300 g



BLACK TEA

(Horeca)

V.T.F.B.O.P.F / O.P

F.B.O.P / F.B.O.P

B.O.P / B.O.P

Composite (bulk)

Net Weight:
2kg / 5kg / 10kg



GREEN TEA

(Horeca)

V.T.F.B.O.P.F / V.F.O.P

Composite (bulk)

Net Weight:
2kg / 5kg / 10kg



Alpaci®

PREMIUM QUALITY TEA

PREMIUM TEA FOR THE WORLD



Savor The Love
SPECIAL PURE TEA BY ALPACI BRAND



ALPACI TEA

TRADITION . QUALITY . TRUST

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



V.F.O.P

Cartoon(bulk)

**Net Weight
8 kg**

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



V.T.F.B.O.P.F

Cartoon(bulk)

**Net Weight
8 kg**

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



T.F.B.O.P

Cartoon(bulk)

**Net Weight
8 kg**

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



O.P

Cartoon(bulk)

Net Weight
8 kg

BLACK TEA

TOP TWISTED & THINS
natural and long-lasting fragrance



F.B.O.P

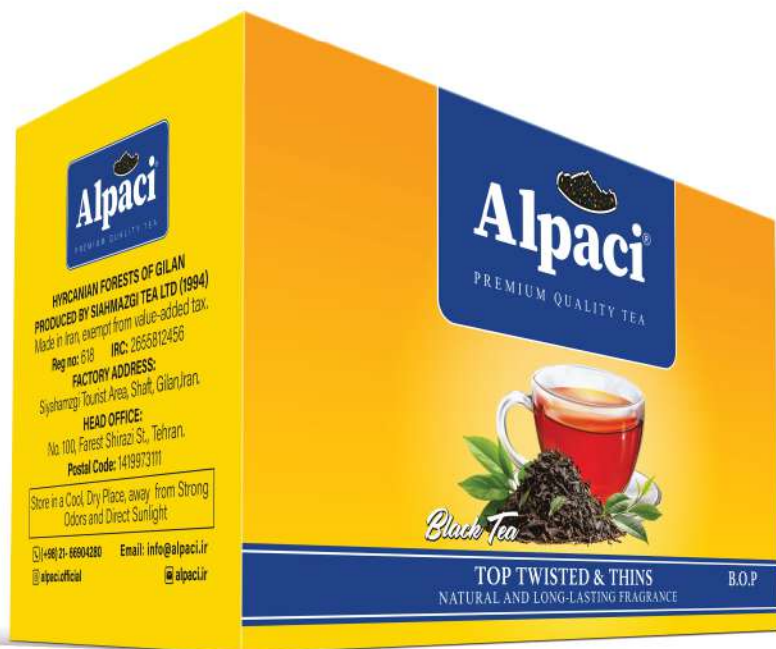
Cartoon(bulk)

**Net Weight
8 kg**

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



B.O.P

Cartoon(bulk)

**Net Weight
8 kg**

BLACK TEA

TOP TWISTED & THINS

natural and long-lasting fragrance



F.O.P

Cartoon(bulk)

**Net Weight
8 kg**

FINEST TEA BLEND
aromatic fruit and herbal tea



Net Weight
4 kg



SIAHMAZGY FOOD INDUSTRY GROUP OPERATES STATE OF THE ART INDUSTRIAL FACILITIES, FEATURING:

- Advanced color sorting machines for premium-grade tea selection.
 - High-speed packaging systems for precision and efficiency.
 - Dedicated production lines for both green and black tea varieties
- Packaging Capabilities.**

OUR FLEXIBLE PACKAGING SOLUTIONS ACCOMMODATE:

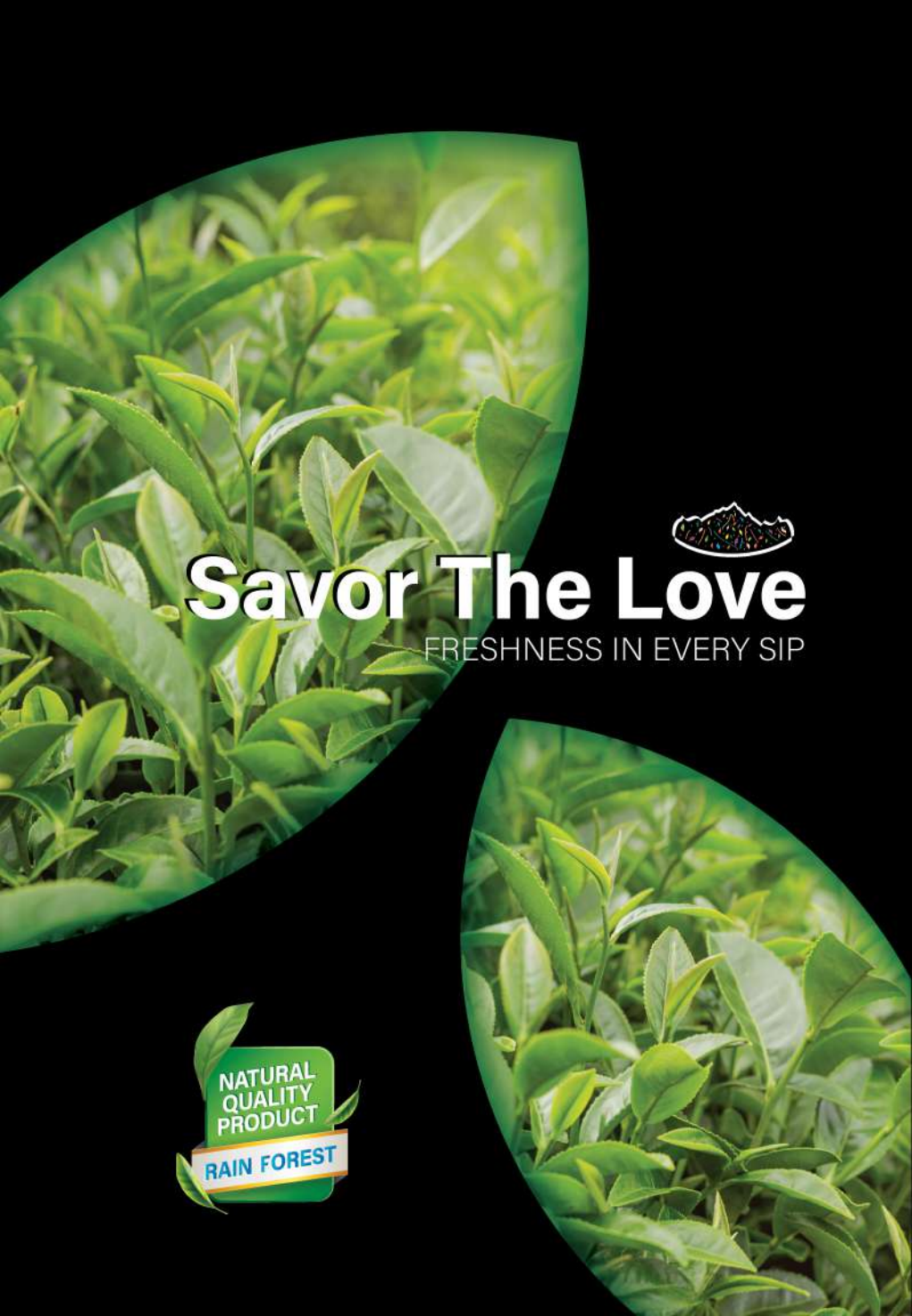
- Pyramid tea bags (premium infusion).
- Pouch packs & individual sachets (retail-ready).
- Cassettes & metallized packages (luxury positioning).
- Bulk formats (100g to 10kg for commercial use).

ANNUAL CAPACITY 20 MILLION UNITS WITH GUARANTEED CONSISTENCY THROUGH:

- Fully automated production lines.
- In-house laboratory for quality assurance.
- Advanced blending technology for custom formulations Private Label Services.

WE OFFER END TO END SOLUTIONS FOR GLOBAL BRANDS, INCLUDING:

- Tea Production Black, green, and naturally flavored varieties.
- Custom Packaging Design Material selection to branding.
- Supply Chain Integration Warehousing and logistics support.



Savor The Love

FRESHNESS IN EVERY SIP



SPECIAL PURE TEA BY ALPACI BRAND



Digital Catalog of Alpaci Products

Factory address: Gilan, Shaft, Alisara, Siyahamzgi Tourist Area
Factory postal code: 4359164333

Head Office: Tehran, Farest Shirazi St., No. 100
postal Code: 1419973111

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📷 alpaci.official

✉ alpaci.ir

Email: info@alpaci.ir



Food Industry Group 1994
SiahMazgy